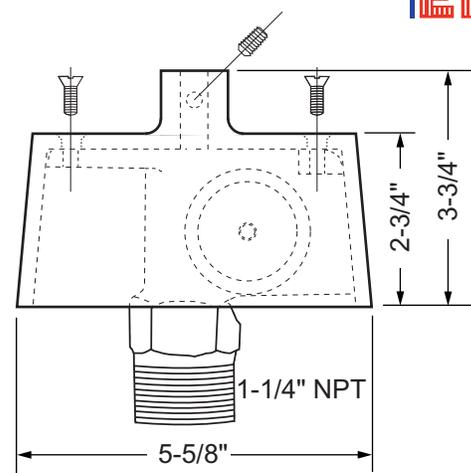
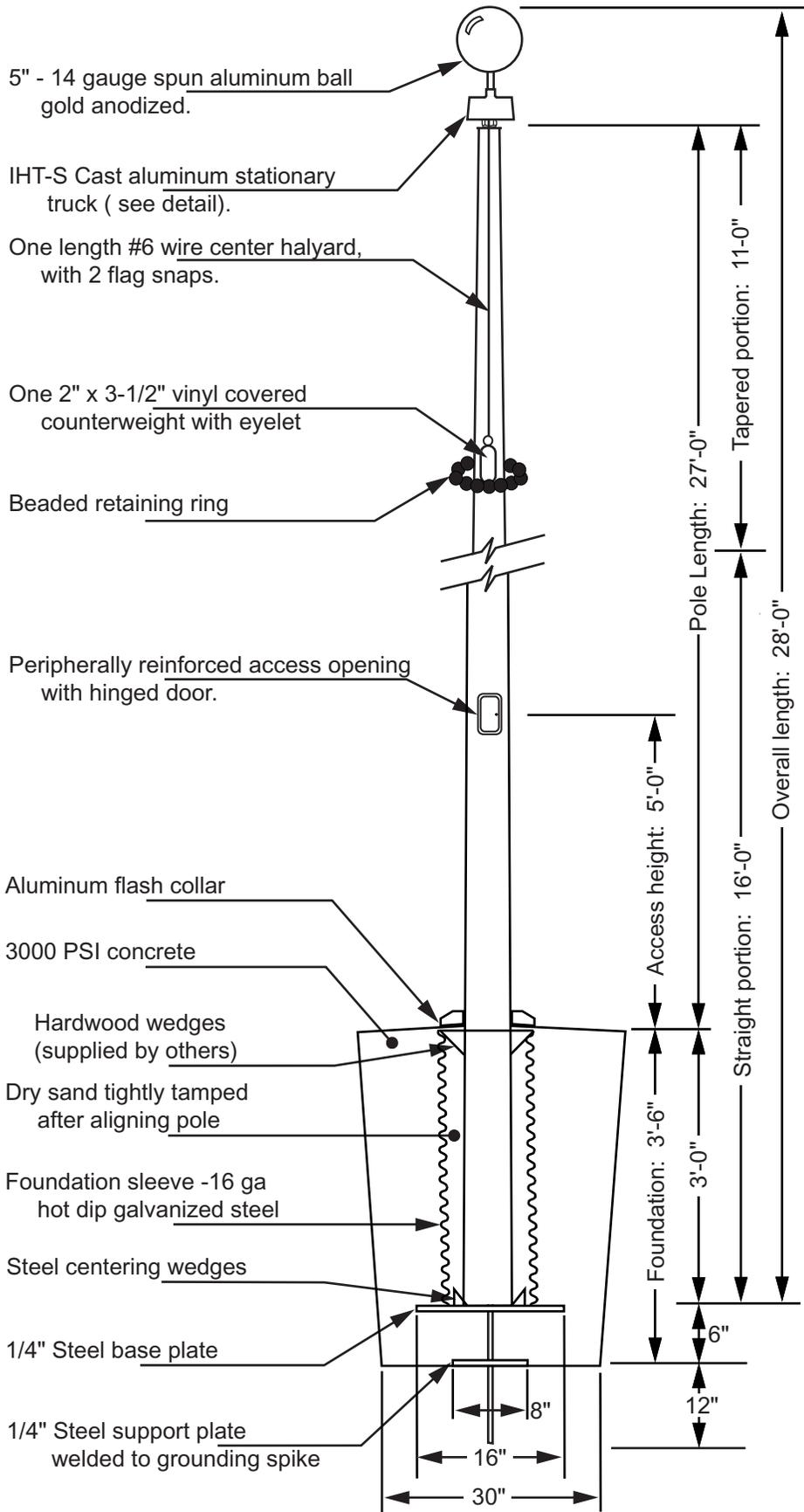
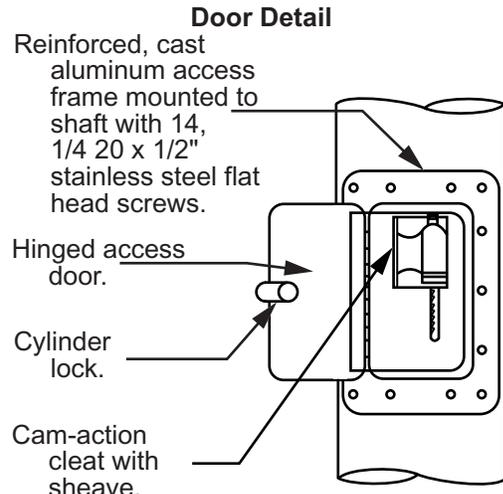




### Model ECV25



**Truck Detail (IHT-VS)**  
 Cast aluminum construction  
 Stationary truck  
 2" outside diameter nylon sheave  
 Top designed with 1/2" - 13NC to accept an ornament  
 Stainless steel flathead screws for assembly



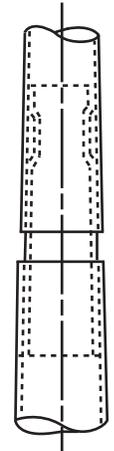
#### Door Detail

Reinforced, cast aluminum access frame mounted to shaft with 14, 1/4 20 x 1/2" stainless steel flat head screws.  
 Hinged access door.  
 Cylinder lock.  
 Cam-action cleat with sheave.

All shafts with overall length of more than 38'-6" are shipped in two sections.

Each section matched marked for field assembly. Exposed portion of jam sleeve must be **well lubricated** prior to assembly.

1-1/2" maximum shop gap allowed for field fitting (ram for tight joint)



Filename: ECV25 IHT-VS stationary truck Vanguard.ai

|             |   |                        |                       |
|-------------|---|------------------------|-----------------------|
| Project:    | Ground set tapered aluminum flagpole: ALLOY: 6063T6 | EDER FLAG              | Date:                 |
| Location:   | Pole Length: 27'-0"                                 | Overall height: 28'-0" | MANUFACTURING COMPANY |
| Architect:  | Ship in 1 section                                   | Butt diameter: 6"      | 1000 W. Rawson Avenue |
| Contractor: | Top diameter: 3-1/2"                                | Wall thickness: .188"  | Oak Creek, WI 53154   |
| Customer:   | Finish: 100 grit polish                             |                        | Job:                  |