

Model ECSA20



4" - 14 gauge spun aluminum ball  
gold anodized

Double sheave truck, cast  
aluminum stationary, non-fouling type

4 Bronze swival  
snaps with covers

2 Sets of halyard: #10 poly

Two 9" Cast Aluminum Cleats

Aluminum flash collar

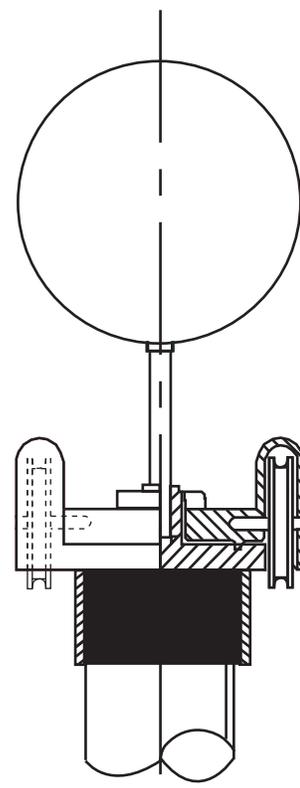
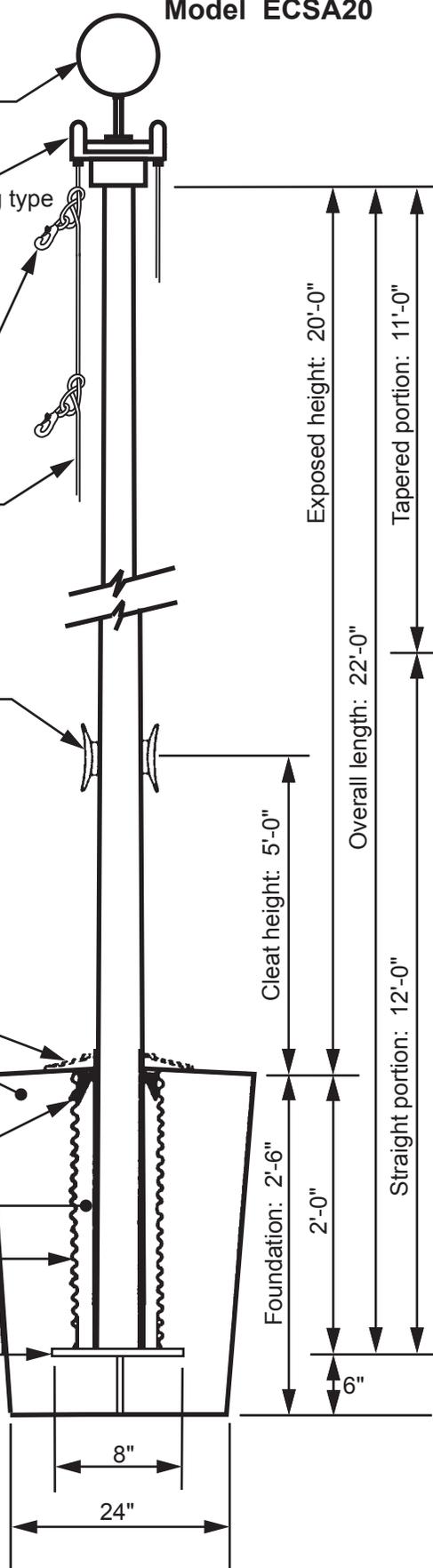
3000 PSI concrete

Hardwood wedges  
(supplied by others)

Dry sand tightly tamped  
after aligning pole

Foundation sleeve -16 ga  
hot dip galvanized steel

1/4" Steel base plate



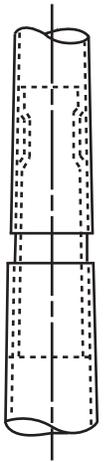
**ST-32 Series Stationary Truck**

Cast aluminum construction  
Cap style, double pulley  
1-7/16" OD cast nylon pulley  
1/4" stainless steel axles  
1/2"-13NC standard spindle thread  
Three 5/16" stainless steel set screws  
to secure to pole  
1/4-20-NC stainless steel set screw  
to secure top ornament  
Maximum recommended  
halyard is 5/16" diameter

All shafts with overall  
length of more than  
38'-6" are shipped in  
two sections.

Each section matched  
marked for field assembly.  
Exposed portion of jam  
sleeve must be **well  
lubricated** prior to  
assembly.

1-1/2" maximum shop  
gap allowed for field  
fitting (ram for tight joint)



Filename: ECSA20 stationary double sheave truck\_Atlas.ai

Project:	Ground set tapered aluminum flagpole: ALLOY: 6063T6	EDER FLAG	Date:
Location:	Exposed height: 20'-0"	Overall height: 22'-0"	MANUFACTURING COMPANY
Architect:	Ship in 1 section	Butt diameter: 4"	1000 W. Rawson Avenue
Contractor:	Top diameter: 2-3/8"	Wall thickness: .125"	Oak Creek, WI 53154
Customer:	Finish: 100 grit polish		Job: